# **Aluminium Door Maintenance Guide**

**PLEASE READ THIS GUIDE CAREFULLY BEFORE OPERATING YOUR NEW DOORS**

**HOW TO CARE FOR YOUR ALUMINIUM DOORS**

Our aluminium windows are made using high quality aluminium sections which are designed to provide maximum weathering protection. Following our care and maintenance guideline should reduce the likelihood of any future maintenance issues and prolong the life of your product. Periodic cleaning and maintenance after installation is recommended and the recommended intervals can vary depending on the environment.

Please see below for suggested cleaning schedule

**Industrial Environments** – aluminium surfaces to be checked and cleaned every 3 months

**Residential** – surfaces to be checked and **cleaned** every 3-6 months

**Shop fronts** – surfaces to be checked and wiped down every 6 months

**Schools and other public buildings** – surfaces to be checked and wiped down every 3-6 months

Surfaces can be cleaned using a soft cloth or sponge and warm soapy water ensuring only a mild detergent is used. Regular gentle cleaning can improve the lifespan of your framework and doors

It is important that no abrasive fluids or brushes etc. are used to clean any aluminium surface especially powder coated surfaces as this is likely to damage the coating. Heavy soiling or any stubborn marks can be removed by using a paraffin based cleaner or white spirit. If your new framework/doors have an anodised finish, as opposed to a powder coated RAL colour, an ink rubber must be used to remove marks if needed.

Never use strong solvents or cleaning solutions containing: hydrocarbons; esters; ketones; abrasive cleaner or polish.

**How to clean door tracks (if applicable)**

Bottom tracks must be kept clean as any debris left within the track can damage the operation of the doors and the tracks should be checked regularly for any loose debris. General dust and daily build up will not normally affect the operation of the doors however this should be cleaned regularly to ensure any build up is kept to a minimum. This is best done using a vacuum cleaner. To prolong the life of the door system we recommend that the track is then lubricated with a silicone spray where the door connects with the track.

**How to clean the door locking system**

The easiest way to ensure your locks are clean is to spray the keys with a light lubricating oil and insert into the locks a few times to also clean the insides of the lock cylinders. Doing this every 3-6 months should prolong the life of the locking system and ensure smooth operation.

**Do not force the door system**

Forcing powered doors can permanently damage the operating system. Any damage caused by forcing parts will not be covered under your guarantee/warranty so it is imperative that the operational instructions are followed carefully. If you experience any difficulties which cannot be rectified by following the instructions in the operation and maintenance guides (provided), please contact us immediately and we can offer advice over the telephone or arrange for an engineer to visit.

**Future Maintenance**

It is recommended that powered doors are professionally serviced every 12 months

**INSTALLATION DATE:**

**INSTALLED BY**

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